



Technical Bulletin: #74 Date: November 1, 2000

RUTLAND INKS FORMULAS FOR THE SPOT PROCESS PROGRAM

CC2300 Color Crunch Blue (Pantone 300 C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	78.52
2065	Op. Fl. Blue	17.36	5.56
2441	Blue #1	54.57	4.96
2443	Marine	21.13	6.30
9256	White	6.94	4.66
Formula Total		100.00	100.00

CC3354 Color Crunch Green (Pantone 354 C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	78.53
3443	Green	40.00	3.38
4037	Op. Fl. Yellow	52.00	17.95
9256	White	8.00	6.30
Formula Total		100.00	100.00

CC4123 Color Crunch Yellow (Pantone 123 C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	57.13
4449	Yellow	74.70	28.83
6446	Scarlet	0.40	0.13
9256	White	24.90	13.91
Formula Total		100.00	100.00

CC6032 Color Crunch Red (Pantone 032 C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	59.63
4449	Yellow	2.33	0.90
6446	Scarlet	65.34	21.41
9256	White	32.33	18.06
Formula Total		100.00	100.00

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MH3312 Spot Turquoise (Pantone 312 C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	65.73
2441	Blue #1	28.14	2.56
3443	Green	17.76	1.50
9256	White	54.10	30.21
Formula Total		100.00	100.00

MH1124 Spot Purple C (Pantone Purple C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	65.34
1037	Op. FI Violet	78.57	23.19
1017	Op. FI Magenta	21.43	7.29
9256	White	0	4.18
Formula Total		100.00	100.00

MH0174 Spot C. Grey (Pantone Cool Grey 8 C)

Ingredient	Description	M2 Formula	CB Formula
Base	Base	0.00	54.08
8394	Black	19.30	1.84
4449	Yellow	.98	.38
9256	White	77.9	43.51
1440	Violet	1.82	.19
Formula Total		100.00	100.00