

The Rutland Family of Screen Printing Inks

C3 Rutland's Non-Phthalate Color Booster Mixing System consists of single pigment color concentrates that were developed as a means of enhancing our finished ink mixing primaries to offer a darker, more saturated color.

M3 Meet Rutland's most popular Non-Phthalate color mixing system. All the primary ink colors are PANTONE® licensed. Our M3 Finished Ink Color Mixing System allows printers to see a reduction in ink costs and an increase in production.

RFU Series Non-Phthalate Ready For Use Colors are available in 28 brilliant colors and two series: EH - High Opacity and EL - Low Bleed.

WB-99 Is an environmental-friendly printing solution and is one the best Non-Phthalate, Non-PVC color matching water-based systems offered in today's market. Color formulations are available in the Rutland Online Mixing Calculator at www.rutlandinc.com.

HS-A Rutland's newest addition to our environmental friendly screen printing ink line, the HS-A (High Solids Acrylic WB Rubber) inks are suitable for printing with very good opacity and brilliant colors while keeping a soft hand when printing on dark 100% Cotton or 100% Polyester garments.

Visit www.rutlandinc.com for a complete listing of products!



 800.438.5134
704.553.0046

 10021 Rodney Street
Pineville, NC 28134

Color Card

Non-Phthalate
Screen Printing Inks

M3 • C3 • RFU • WB-99 • HS-A



Mixing Primaries Available in M3, C3, WB, HS-A

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|---------------------|-------------------------|------------------------|-----------------------|---------------------|---------------------|----------------------|
| | | | | | | |
| 1440 1141 Violet | 2441 2411 Blue #1 | 2442 2414 Blue #2 | 2443 2415 Marine | 3443 3246 Green | 4449 4246 Yellow | 6446 6367 Scarlet |
| | | | | | | |
| 6447 6364 Red | 1018 1142 FL Magenta | 1038 1143 FL Violet | 4042 4247 FL Lemon | 6057 6365 FL Red | 1017 FL Magenta | 1037 FL Violet |
| | | | | | | |
| 2065 FL Blue | 3033 FL Green | 4037 FL Yellow | 4041 FL Lemon | 5018 FL Orange | 6055 FL Pink | 6056 FL Red |

Ready for Use Colors Available in EH, EL

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|-------------|------------------|------------------|-------------------|------------------|-------------------|--------------------|
| | | | | | | |
| 0730 Grey | 1212 Team Violet | 1570 Purple | 2402 Lt. Navy | 2406 Dk. Navy | 2449 Lt. Royal | 2499 Turquoise |
| | | | | | | |
| 2584 Royal | 2589 Lt. Blue | 2768 Bright Blue | 3399 Forest Green | 3401 Lt. Green | 3403 Dallas Green | 4202 Gold |
| | | | | | | |
| 4215 Yellow | 4500 Vegas Gold | 4611 Yellow | 4769 Bright Gold | 5159 Team Orange | 5202 Lt. Orange | 5203 Bright Orange |
| | | | | | | |
| 6279 Red | 6398 Cardinal | 6399 Burgundy | 6400 Scarlet | 7003 Flesh | 7495 Spice Brown | 7574 Dk. Brown |

Specialty

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|------------------------|-------------------------|---------------------------|--------------------------|---------------------------|--------------------------|---------------------------|
| | | | | | | |
| ES0008 Crystalina | ES0050 JT Silver | ER0200 Reflective Grey | ES0468 Sparkle Silver | ES0781 Metallic Silver | ES3101 Luminescent | ES4060 JT 24K Gold |
| | | | | | | |
| ES4467 Sparkle Gold | ES4779 Metallic Gold | ES4871 Gold | ES7876 Copper | EC2042 Process Cyan | EC4026 Process Yellow | EC6039 Process Magenta |