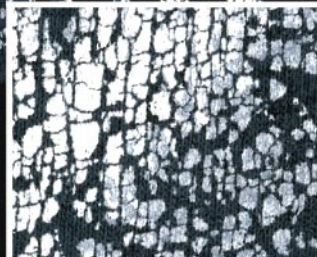


3 Layer Crack Print

RUTLAND

INC



# 3 Layer Crack Print Instructions

1.



**Ink :** ES0250 NPT Chino Base with 20% EM9256 NPT HO White

**Mesh :** 230 in / 90 cm

**Squeegee :** 70/90/70

2.



**Ink :** ES0250 NPT Chino Base with 50% EM9256 NPT HO White

**Mesh :** 156 in / 64 cm

**Squeegee :** 60/90/60

3.



**Ink :** EH9075 NPT HO Cotton white mixed with 10%  
EM NPT HO Warm Grey 1c

**Mesh :** 110 in / 43 cm

**Squeegee :** 60/90/60

Cure at 320 degrees F / 160 degrees C