



SILEXTREME SXT MIXING GUIDE

Updated February 1, 2016

Rutland Code	Description	LB/GL	MIX RATIOS		MIX IN GRAMS						
			% TONER	% BASE	MIX ONE QUART			MIX ONE GALLON			
					SXT Toner	SXT Matte Base	SXT Catalyst	SXT Toner	SXT Matte Base	SXT Catalyst	
	DO NOT EXCEED 45% TONER TO 55% BASE RATIO										
SX0426	SXT Graphite Toner	9.5	22.87	77.13	210	707	46	838	2828	183	
SX0667	SXT Gray Toner	11.6	4.40	95.6	49	876	46	197	3505	185	
SX0731	SXT Silver Toner	12.1	11.41	88.59	133	812	47	533	3248	189	
SX1275	SXT Purple Toner	9.2	19.04	80.96	168	742	46	672	2968	182	
SX2293	SXT Col Blue Toner	10.6	16.71	83.29	171	763	47	683	3053	187	
SX2393	SXT Electric Blue Toner	10.9	22.44	77.56	236	711	47	944	2843	189	
SX2297	SXT Navy Toner	8.7	24.96	75.04	209	688	45	834	2751	179	
SX2633	SXT Aqua Toner	10.7	36.18	63.82	372	585	48	1490	2340	191	
SX2749	SXT Royal Toner	9.2	28.80	71.20	255	653	45	1019	2610	181	
SX3350	SXT Kelly Toner	8.7	16.62	83.38	139	764	45	555	3057	181	
SX3368	SXT Lime Toner	8.8	24.59	75.41	209	691	45	836	2765	180	
SX3447	SXT OD Green Toner	9.4	20.51	79.49	186	729	46	744	2914	183	
SX3561	SXT Forest Toner	8.7	18.52	81.48	155	747	45	618	2987	180	
SX4042	SXT Safety Yellow Toner	8.9	28.83	71.17	247	652	45	989	2609	180	
SX4291	SXT Gold Toner	9.2	45.00	55.00	399	504	45	1598	2016	181	
SX4296	SXT Yellow Toner	9.3	26.81	73.19	239	671	46	957	2683	182	
SX4467	SXT Vegas Gold Toner	10.9	8.93	91.07	94	835	46	376	3339	186	
SX5165	SXT Tennessee Orange	8.7	38.65	61.35	323	562	44	1290	2249	177	
SX5175	SXT Texas Orange Toner	8.9	19.03	80.97	164	742	45	657	2968	181	
SX5717	SXT Light Orange Toner	8.7	34.22	65.78	288	603	45	1152	2412	178	
SX5181	SXT Burnt Orange Toner	8.5	42.60	57.40	349	526	44	1397	2104	175	
SX5812	SXT Safety Orange Toner	8.7	35.79	64.21	299	588	44	1195	2354	177	
SX6203	SXT Cardinal Toner	8.8	37.23	62.77	318	575	45	1270	2301	179	
SX6211	SXT Pink Toner	11.1	23.90	76.10	256	697	48	1024	2790	191	
SX6241	SXT Hot Pink Toner	8.7	42.55	57.45	358	527	44	1430	2106	177	
SX6451	SXT Red Toner	8.7	29.94	70.06	250	642	45	999	2568	178	
SX6519	SXT Maroon Toner	9.2	43.74	56.26	387	516	45	1550	2063	181	
SX6813	SXT Hot Coral Toner	8.7	31.66	68.34	266	626	45	1064	2505	178	
SX7477	SXT Brown Toner	8.6	20.21	79.79	168	731	45	673	2925	180	
SX7498	SXT Old Gold Toner	9.6	14.89	85.11	138	780	46	553	3120	184	
SX7715	SXT Sand Toner	9.6	12.64	87.36	117	801	46	468	3203	184	
SPECIALTY SXT INK TONERS					SXT Toner	SXT HD Clear	SXT Catalyst	SXT Toner	SXT HD Clear	SXT Catalyst	
SX0062	*SXT Shimmer Silver Toner	10.30	14.20	85.80	141	724	43	564	2897	173	
SX4063	*SXT Shimmer Gold Toner	11.80	17.10	82.90	195	700	45	779	2799	179	
SX4064	*SXT Rich Gold Metallic Toner	7.70	16.50	83.50	123	705	41	490	2819	165	
*Requires SXT HD Clear as base											
RFU COLORS, ADDITIVES AND BASES											
SX0011	SXT Thickener	8.6									
SX0201	SXT Matte Mixing Base	9.5									
SX0300	SXT HD Clear	8.8									
SX0301	SXT Gloss Clear	8.7									
SX0302	SXT Matte Clear	8.7									
SX0514	SXT Viscosity Reducer	7.9									
SX0515	SXT Catalyst	8.2									
SX0516	SXT Retardant	7.2									
SX0898	SXT Barrier Black (part B)	8.6	60% PART B		510		43	2040		170	
SX0899	SXT Barrier Black (part A)	8.4	40% PART A		340			1360			
SX8070	SXT RFU Black	9.6									
SX8075	SXT RFU Gloss Black	10.2									
SX9060	SXT RFU Elasti-White	13.0									
SX9061	SXT RFU Satin White	10.1									
SXT PIGMENT CONCENTRATES											
SX1182	SXT PC ATOMIX VIOLET	9.0									
SX1189	SXT PC ATOMIX MAGENTA NM	8.6									
SX1190	SXT PC ATOMIX FL FUSHSIA	9.0									
SX2483	SXT PC ATOMIX BLUE RQ	10.0									
SX2484	SXT PC ATOMIX BLUE 1500	9.0									
SX2485	SXT PC ATOMIX BLUE B	9.0									
SX3280	SXT PC ATOMIX GREEN	9.0									

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SX4254	SXT PC ATOMIX YELLOW II	9.0									
SX4278	SXT PC ATOMIX LEMON NM	9.0									
SX4288	SXT PC ATOMIX FL. YELLOW	9.0									
SX5589	SXT PC ATOMIX FLU ORANGE	9.0									
SX6381	SXT PC ATOMIX RED NM	9.0									
SX8079	SXT PC ATOMIX BLACK	9.0									
SX9087	SXT PC ATOMIX WHITE	15.0									

Note: All above bases, mixtures and RFU inks will require 5% SXT Catalyst