




**PRODUCT**

**EKO SUEDE ADDITIVE**

EKO Series - PVC-Free Plastisol Inks

Press: M&R Gauntlet II - 12 stations / 10 colors textile Gas dryer: M&R Mini Sprint 2000 Flash: M&R Red Chili

N° Header	1	3	4	6	8	10	SECOND ROUND									
Image																
Product	RS0944		RL9090		RL9090		RS6036 + RS9993		RS2032 + RS9993		RS0015 + RS6024					
Color	Black	F	White	F	White	F	Rose	F	Light Blue	F	Orange	F				
Emulsion	Direct	L	Direct	L	Direct	L	Direct	L	Direct	L	Direct	L				
Mesh	83(in)	A	200(in)	A	230(in)	A	156(in)	A	156(in)	A	110(in)	A				
Thread diameter	80µm	S	55µm	S	48µm	S	64µm	S	64µm	S	70µm	S				
Mesh strenght	30N/cm	H	30N/cm	H	30N/cm	H	35N/cm	H	35N/cm	H	35N/cm	H				
Pressure	50PSI	2s	30PSI	5s	30PSI	5s	35PSI	5s	40PSI	5s	35PSI	5s				
Squeegee Hardness	65/90/65		70		70		65		70		70					
Squeegee Profile	Square		Square		Square		Square		Square		Square					
Squeegee Speed	Low		Low		Low		Low		Low		Low					
Squeegee Angle	18°		15°		15°		20°		15°		15°					
Squeegee Manual Pressure	1"		7/8"		7/8"		7/8"		3/4"		3/4"					
Flood Speed	Low		Low		Low		Low		Low		Low					
Flood Angle	5°		10°		10°		10°		10°		10°					
Flood Pressure	1/2"		1/2"		1/2"		1/4"		3/8"		1/2"					
Strokes	2		1		2		2		2		1					
Off-contact	2 mm		2 mm		2 mm		2 mm		2 mm		2 mm					

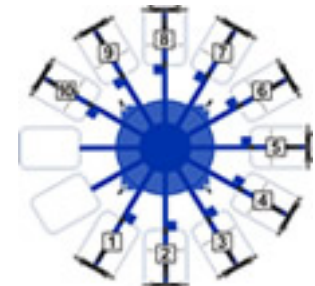
Curing: Dryer @160°C (320°F) 60s / Fabric: Dray

Tip 7 Head: This color has been mixed at 20% of EKO Suede Additive.

- RS0944: EKO Barrier Black IKC
- RL9090: EKO LB White
- RS6036: EKO Fluo Fuchsia HP
- RS9993: EKO Cotton White
- RS2032: EKO Blue B
- RS0015: EKO Suede Additive
- RS6024: EKO Red NM

Code: EKOP005 - 01

The user must review the Technical Data Sheet for this product before its handling.  
For more information about our products please visit our website at: [www.rutlandinc.com](http://www.rutlandinc.com)



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