



**Rutland**

Plastic Technologies, Inc.

[www.rutlandinc.com](http://www.rutlandinc.com)



1.



**Ink** : WB0255 Discharge Base with 2% WB0259 Discharge Agent. \*\*

**Mesh** : 230 in / 90 cm ( water resistant emulsion)

**Squeegee** : 60/90/60

2.



**Ink** : WB0255 Discharge Base with 4% WB0259 Discharge Agent. \*\*

**Mesh** : 230 in / 90 cm ( water resistant emulsion)

**Squeegee** : 60/90/60

3.



**Ink** : Red mixed with WB0255 Discharge Base & WB-99 PS Colors and 8% WB0259 Discharge Agent. \*\*

**Mesh** : 230 in / 90 cm ( water resistant emulsion)

**Squeegee** : 60/90/60

4.



**Ink** : NG0274 X-Glue Adhesive

**Mesh** : 83 in / 32 cm

**Squeegee** : 60/90/60

\*\* Add 5% of WB-0257 Penetrant and 5% WB0258 Lubricant to all discharge colors.

- Cure at 320 degrees F / 160 C

- Apply foil on a heat transfer press at 350 to 375 degrees F at 30 to 40 lbs of pressure