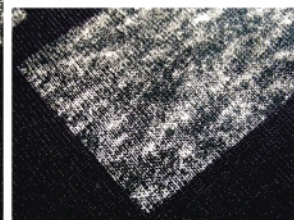




Simulated Reverse Discharge

RUTLAND
INKS



Simulated Reverse Discharge Print Instructions

1.



Ink :WB0255 Discharge Base with 6% WB0259 Discharge Agent.
Also add 5% of WB0258 Lubricant and WB0257 Penetrant .

Mesh : 156 in / 64 cm

Squeegee : 60/90/60

Cure at 320 degrees F / 160 degrees C