

PRODUCT

SXT ATHLETIC TONERS

SILEXTREME Series - High-performance Silicone Screenprinting Inks

Press: M&R Gauntlet II - 12 stations / 10 colors textile Gas dryer: M&R Mini Sprint 2000 Flash: M&R Red Chili

N° Header	1	2	3	4	5	6		1	2	3	4	5	6
Image							S E C O N D R O U N D						
Product	SX0201 + SX6451		SX0201 + SX0667		SX8070			SX0201 + SX6451		SX0201 + SX0667		SX8070	
Color	Red	F	Gray	F	Black	F		Red	F	Gray	F	Black	F
Emulsion	Direct	L	Direct	L	Direct	L		Direct	L	Direct	L	Direct	L
Mesh	110(in)	A	110(in)	A	110(in)	A		110(in)	A	110(in)	A	110(in)	A
Thread diameter	80µm	S	80µm	S	80µm	S		80µm	S	80µm	S	80µm	S
Mesh strenght	35N/cm	H	35N/cm	H	35N/cm	H		35N/cm	H	35N/cm	H	35N/cm	H
Pressure	50PSI	5s	50PSI	5s	50PSI	5s		50PSI	5s	50PSI	5s	50PSI	5s
Squeegee Hardness	70		70		70			70		70		70	
Squeegee Profile	Square		Square		Square			Square		Square		Square	
Squeegee Speed	Low		Low		Low			Low		Low		Low	
Squeegee Angle	10°		10°		10°			10°		10°		10°	
Squeegee Manual Pressure	1 1/8"		1 1/8"		1 1/8"			1 1/8"		1 1/8"		1 1/8"	
Flood Speed	Medium		Medium		Medium			Medium		Medium		Medium	
Flood Angle	5°		5°		5°			5°		5°		5°	
Flood Pressure	1/2"		1/2"		1/2"			1/2"		1/2"		1/2"	
Strokes	2		2		2			2		2		2	
Off-contact	2 mm		2 mm		2 mm		2 mm		2 mm		2 mm		

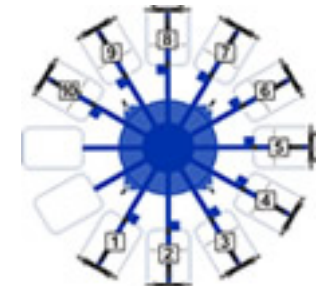
Curing: Dryer @130°C (266°F) 60s / Fabric: Lycra

Tip 1 Head: We recommend a thickness emulsion of 2 to 3 layers.

- SX0201:** SXT Matte Mixing Base
- SX6451:** SXT Red Toner
- SX0667:** SXT Gray Toner
- SX8070:** SXT Matte Black RFU

Code: SXP002 - 01

The user must review the Technical Data Sheet for this product before its handling.
For more information about our products please visit our website at: www.rutlandinc.com



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SILEXTREME



SILICONE INKS

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