

 **Rutland**
Plastic Technologies, Inc.
www.rutlandinc.com

WB-99 Discharge Print



WB-99 3 Color Discharge Print Instructions

1.

Ink : Discharge Grey mixed with WB0255 Discharge Base, WB-99 PS Colors, and 6% WB0259 Discharge Agent.

Mesh : 156 in / 64 cm (Use water resistant emulsion)

Squeegee : 60/90/60

2.

Ink : Discharge Purple mixed with WB0255 Discharge Base, WB-99 PS Colors, and 6% WB0259 Discharge Agent.

Mesh : 156 in / 64 cm (Use water resistant emulsion)

Squeegee : 60/90/60

3.

Ink : Discharge Orange mixed with WB0255 Discharge Base, WB-99 PS Colors, and 6% WB0259 Discharge Agent.

Mesh : 156 in / 64 cm (Use water resistant emulsion)

Squeegee : 60/90/60

Add 5% WB0257 Penetrant and 5% WB0258 Lubricant to all inks.

Cure at 320 degrees F / 160 degrees C