



Technical Bulletin #98

## Tips For Proper Flock Printing

**Problem:** Flocked garments that fail wash tests.

### **Solution**

- Verify that a suitable amount of Flock adhesive is deposited on the garment. Underlay the design with a standard plastisol ink similar to the color of the Flock, flash the design, and then print Flock adhesive through 86 mc. in. (37 mc. cm.) 110 mc. in. (43 mc. cm.) 200 Micron Film thickness on the screen and apply the flock fibers as normal.
- The underlay will allow the adhesive to lay consistently on the surface of the garment and provide consistent results through the print run.
- We suggest mixing a Catalyst with the adhesive if using Nylon Flock fibers.
- Cure at a minimum of 320°F (60°C).
- Test your final results before proceeding to production runs to make sure you have adequate cure and adhesion. Wash test are the best way to test for adhesion.